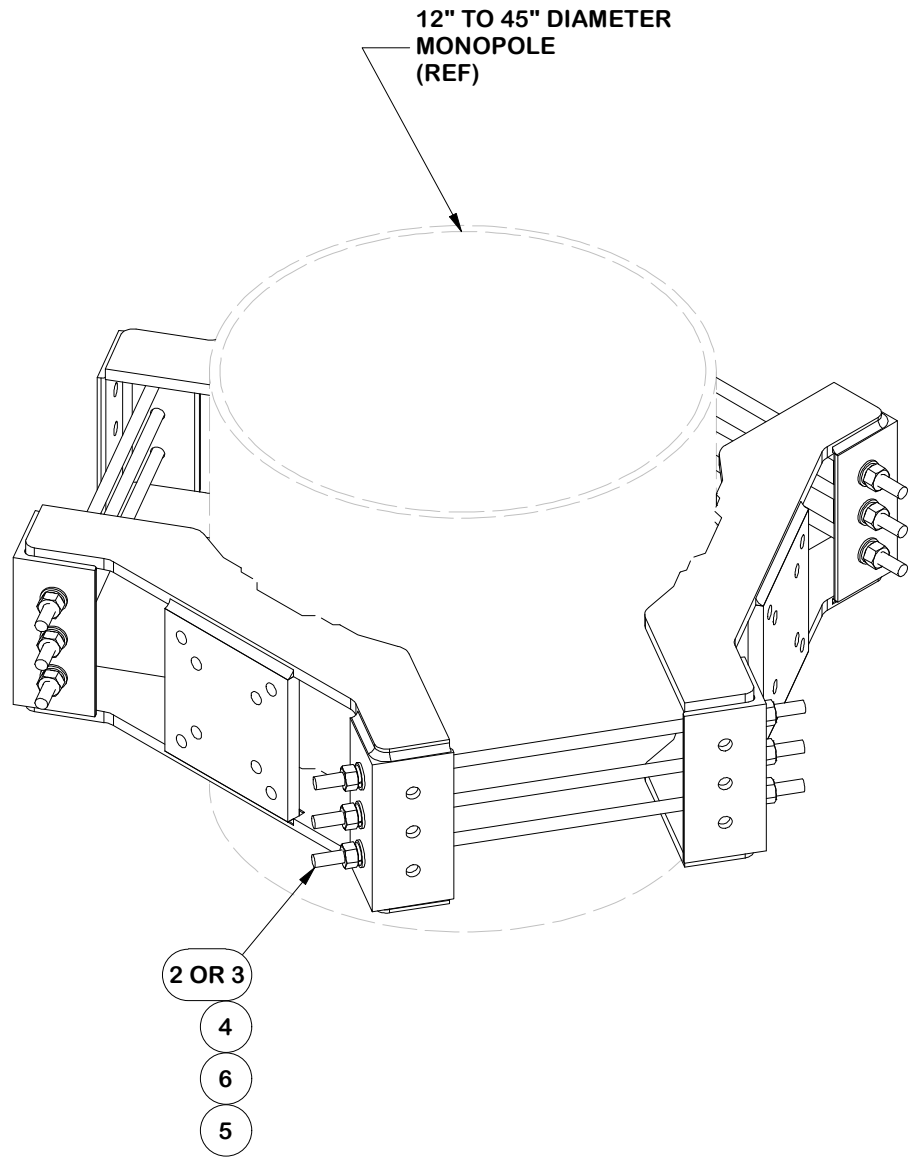

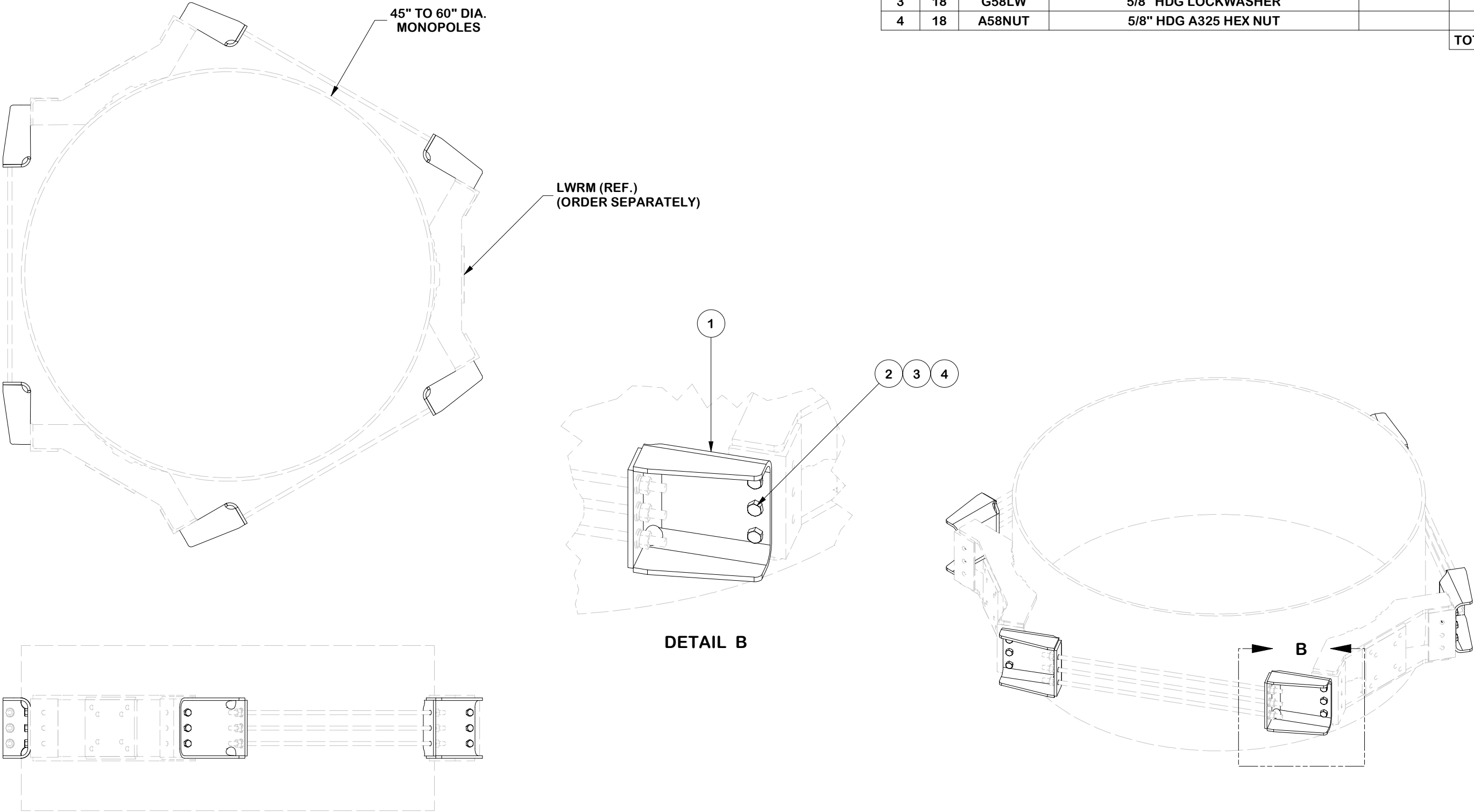



PARTS LIST					
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.
1	3	X-LWRM	RING MOUNT WELDMENT		68.81
2	9	G58R-48	5/8" x 48" THREADED ROD (HDG.)		4.18
3	9	G58R-24	5/8" x 24" THREADED ROD (HDG.)		2.09
4	18	A58FW	5/8" HDG A325 FLATWASHER		0.03
6	18	G58LW	5/8" HDG LOCKWASHER		0.03
5	18	A58NUT	5/8" HDG A325 HEX NUT		0.13
TOTAL WT. #					264.35



							<div>TOLERANCE NOTES</div> <div>TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)</div>				<div>DESCRIPTION</div> <div>RING MOUNT ASSEMBLY 12" TO 45" DIAMETER POLE</div>				<div><div><div>SITE PRO</div><div>1</div></div><div>Engineering Support Team: sp1engineering@valmont.com</div></div> <div>A valmont  COMPANY</div>			
B	UPDATED TEMPLATE					SP1	CSL	9/5/2024		CPD NO. SP1		DRAWN BY BMC 3/17/2009		ENG. APPROVAL		PART NO. LWRM		PAGE 1 OF 5
A	REDRAWN IN INV, UPDATED TABLES AND VIEW					SP1	KC8	7/25/2012		PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS								
REV	DESCRIPTION OF REVISIONS					CPD	BY	DATE		PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.								
REVISION HISTORY																		

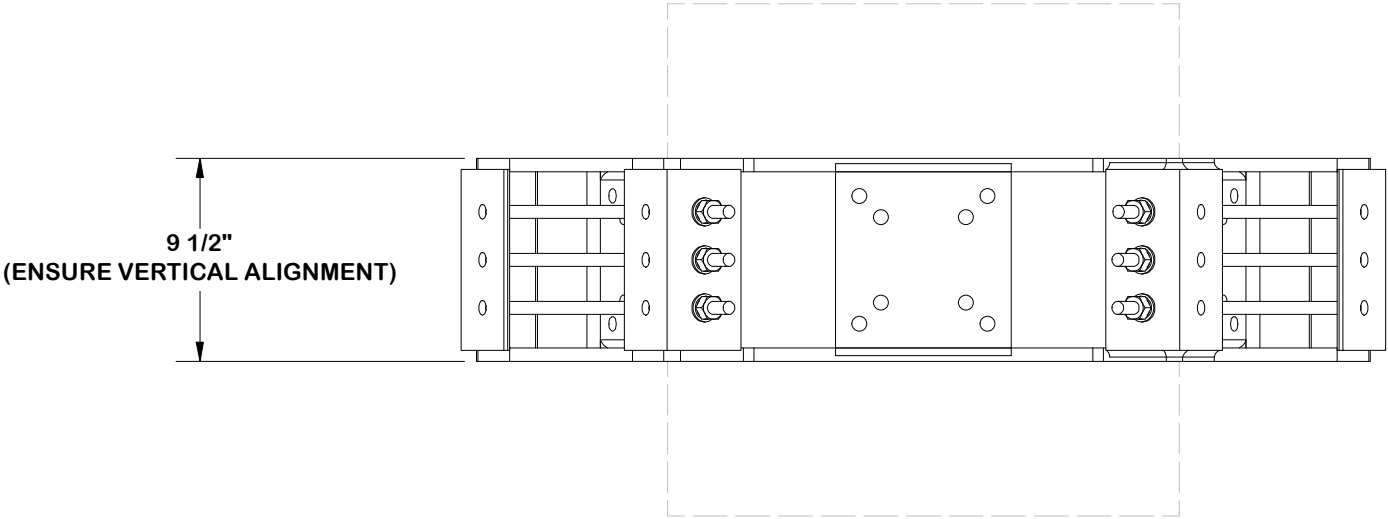
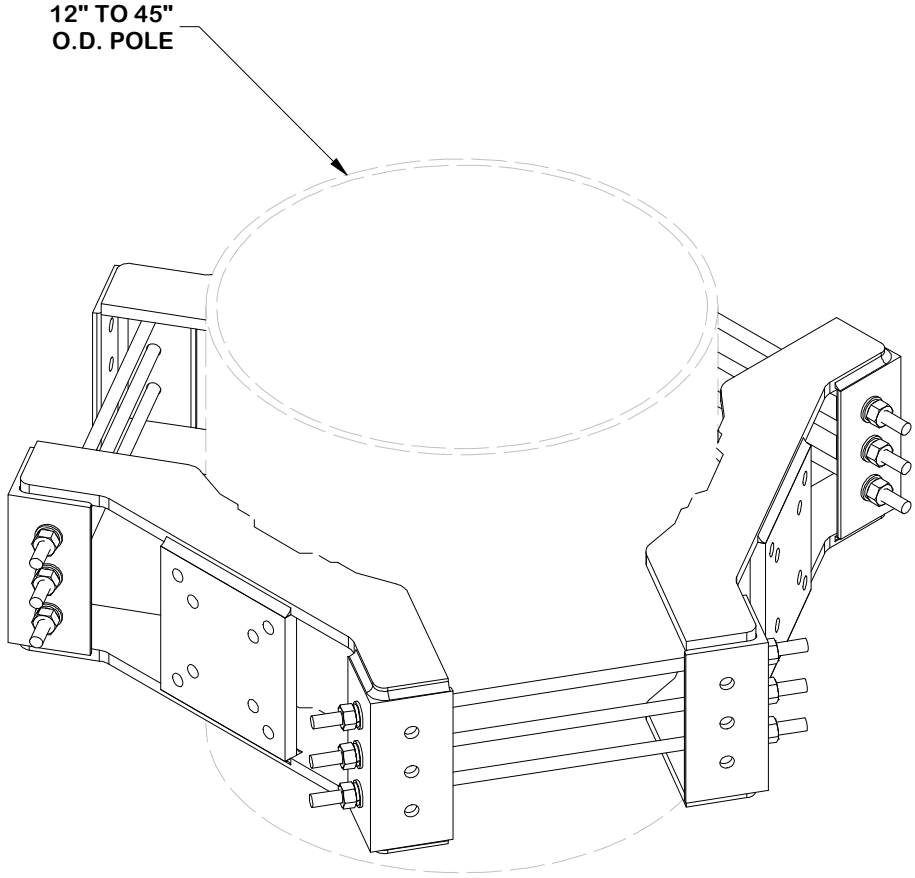
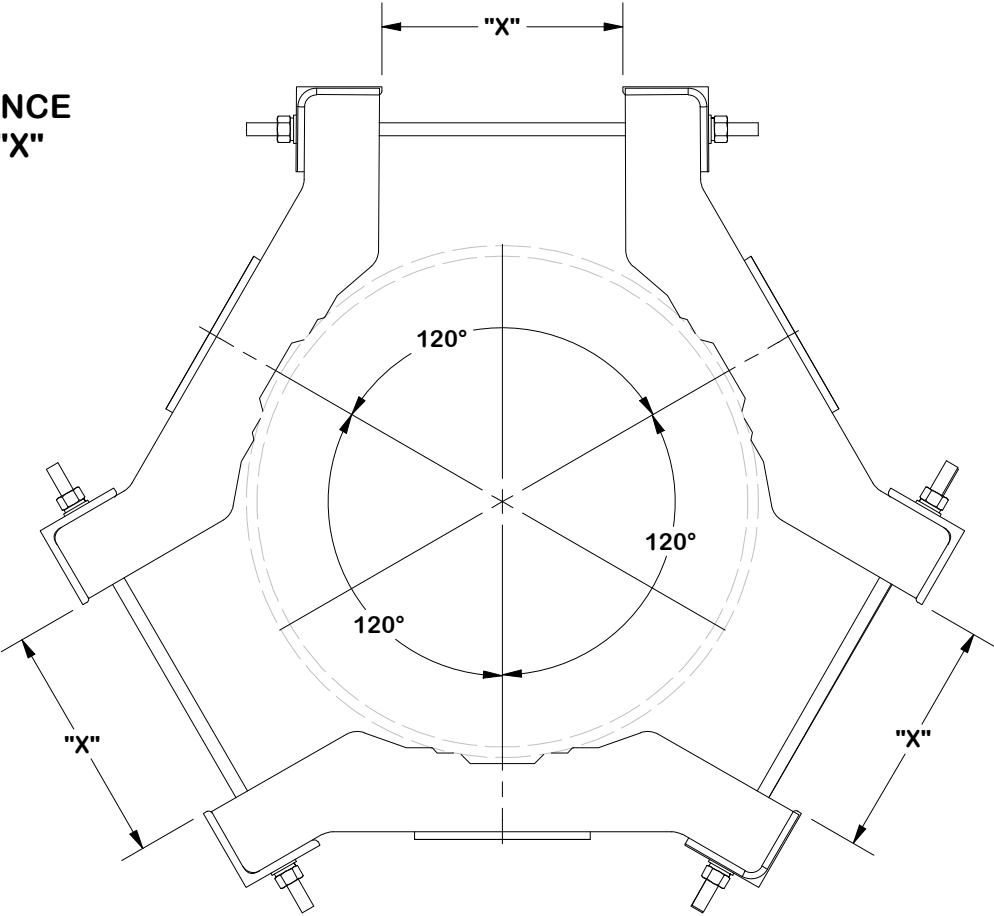
PARTS LIST					
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.
1	6	X-178627	BENT EXTENSION BRACKET	15 in	15.80
2	18	A5802	5/8" x 2" HDG A325 HEX BOLT		0.27
3	18	G58LW	5/8" HDG LOCKWASHER		0.03
4	18	A58NUT	5/8" HDG A325 HEX NUT		0.13
TOTAL WT. #					105.90




					<div>TOLERANCE NOTES</div> <div>TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)</div>		<div>DESCRIPTION</div> <div>RING MOUNT ASSEMBLY 12" TO 45" DIAMETER POLE</div>			<div><div><div>SITE PRO</div><div>1</div></div><div>Engineering Support Team: sp1engineering@valmont.com</div></div> <div>A valmont  COMPANY</div>							
B	UPDATED TEMPLATE			SP1	CSL	9/5/2024	CPD NO.	DRAWN BY		ENG. APPROVAL		PART NO.		2 OF 5 PAGE			
A	REDRAWN IN INV, UPDATED TABLES AND VIEW			SP1	KC8	7/25/2012	SP1		BMC 3/17/2009		RM-ADK						
REV	DESCRIPTION OF REVISIONS			CPD	BY	DATE	CLASS	SUB	DRAWING USAGE		CHECKED BY		DWG. NO.				
REVISION HISTORY							PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.					CUSTOMER		CEK 8/24/2012		LWRM	

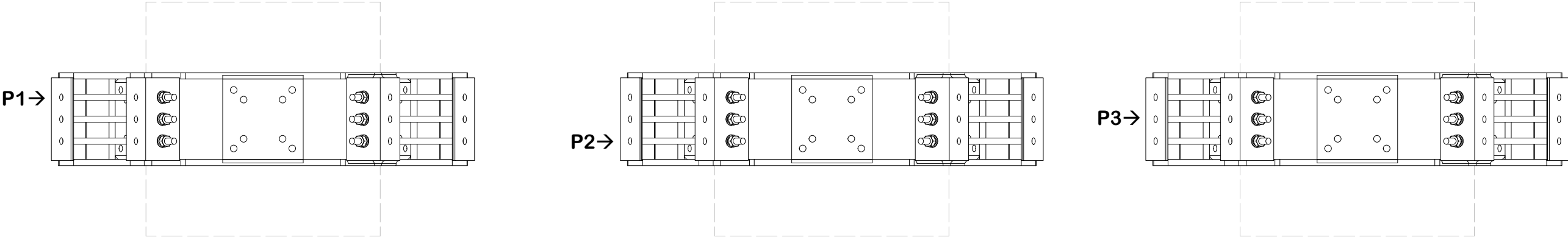
NOTE:

ENSURE EQUAL DISTANCE
BETWEEN BRACKETS "X"
AND AT 120° APART

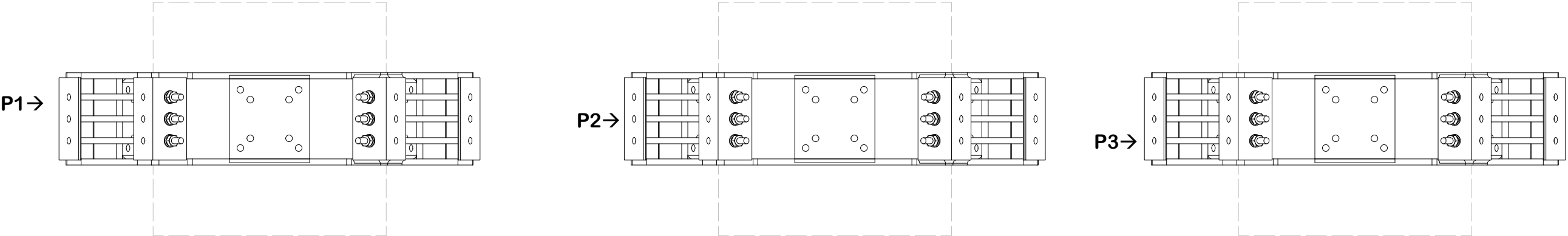


					<div>TOLERANCE NOTES</div> <div>TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)</div>			<div>DESCRIPTION</div> <div>RING MOUNT ASSEMBLY 12" TO 45" DIAMETER POLE</div>			<div><div><div>SITE PRO</div><div>1</div></div><div>Engineering Support Team: sp1engineering@valmont.com</div></div> <div>A valmont  COMPANY</div>						
B	UPDATED TEMPLATE				SP1	CSL	9/5/2024	CPD NO. SP1		DRAWN BY BMC 3/17/2009		ENG. APPROVAL		PART NO. LWRM		4 OF 5 PAGE	
A	REDRAWN IN INV, UPDATED TABLES AND VIEW				SP1	KC8	7/25/2012	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS									
REV	DESCRIPTION OF REVISIONS				CPD	BY	DATE	CLASS 87		SUB 02		DRAWING USAGE CUSTOMER		CHECKED BY CEK 8/24/2012			DWG. NO. LWRM
REVISION HISTORY							PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.										

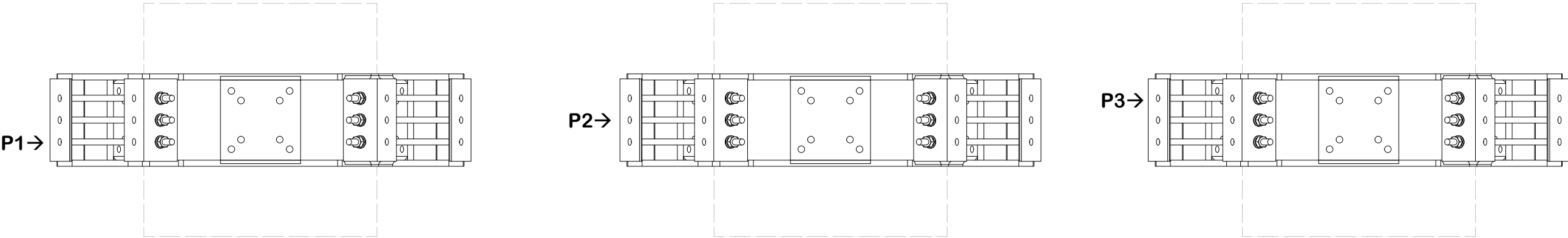
INSTALL ORDER




INITIAL TIGHTENING



FINAL TIGHTENING



					<div>TOLERANCE NOTES</div> <div>TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS AND ANGLES ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$)</div>		<div>DESCRIPTION</div> <div>RING MOUNT ASSEMBLY 12" TO 45" DIAMETER POLE</div>			<div><div><div>SITE PRO 1</div><div>A valmont  COMPANY</div></div><div>Engineering Support Team: sp1engineering@valmont.com</div></div>				
B	UPDATED TEMPLATE				SP1	CSL	9/5/2024	CPD NO.	DRAWN BY		ENG. APPROVAL	PART NO.	5 OF 5 PAGE	
A	REDRAWN IN INV, UPDATED TABLES AND VIEW				SP1	KC8	7/25/2012	PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS		SP1	BMC 3/17/2009	LWRM		
REV	DESCRIPTION OF REVISIONS				CPD	BY	DATE	CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.		
REVISION HISTORY								87	02	CUSTOMER	CEK 8/24/2012	LWRM		
								PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.						